AROUND THE WORLD

A CLASSIC JOURNEY BY PRIVATE JET

SEPTEMBER 27 - OCTOBER 20, 2017
Explore nine of the world’s greatest destinations on the journey of a lifetime. Filled with UNESCO World Heritage sites and opportunities for cultural immersion, this itinerary is guaranteed to inspire. Witness the wonders of nature on the Serengeti Plain and while snorkeling the Great Barrier Reef. Walk ancient corridors in the Lost City of Petra and discover the majestic work of the Inca at Machu Picchu. Gaze at humankind’s greatest monument to love—the Taj Mahal—and wonder at the enigmatic moai of Easter Island. By combining nine incredible destinations into one seamless, elegant trip, we create a 24-day itinerary that is truly unforgettable.

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$79,950 PER PERSON, DOUBLE OCCUPANCY / $8,950 SINGLE SUPPLEMENT

For more information or to make reservations, please contact Amy Stoneking.

Emailstoneking.9@osu.edu or call 614.292.2372 or 800.852.8687.

Debbie Vargo
Director, Alumni Tours
The Ohio State University Alumni Association
Go.OSU.edu/travel | GoByPrivateJet.com/Ohio-State
All of our experiences were first rate. I especially enjoyed the lectures. It made each new country come alive for me.

- NANCY LINDHAI

AROUND THE WORLD GUEST

Knowledge is the gift of travel.

Our journey will enrich your understanding of the world by pairing immersive experiences and cultural education with knowledgeable experts from world-renowned organizations. Around the World Classic features Mary O’Neill, Robert Smolik and Wayne Ranney. These respected authorities share their knowledge of the sights and people we encounter to add a new perspective to your experience and enhance your experience.

At each destination local guides and experts join the group, providing deeper insights into culture, history and daily life. We hire local performers, eat local cuisine and purchase local gifts to ensure you enjoy an authentic and rewarding cultural experience. We also support nonprofit organizations in many of the locations we visit in order to give back to these communities.

MARY O’NEILL

Mary O’Neill is an accredited art appraiser who lectures regularly on art history. She has lent her expertise as a Smithsonian Journeys Expert on trips to Mexico, Europe and the Middle East, and has published articles in several national publications, including a cover story for Smithsonian Magazine. In 2015, she was the resident art expert at the Chautauqua Institution in upstate New York, leading a week of thought-provoking discussions on the history of art and politics, from ancient Athens to 20th century Mexico.

ROBERT SMOLIK

Robert Smolik is a veteran diplomat who has represented the United States in embassies throughout Europe and at international organizations such as the United Nations, NATO and the Organization for Economic Co-operation and Development. As political advisor to U.S. military commanders in Europe and Africa, he worked in conflict mediation and, as an economic diplomat, he helped to open foreign markets to American businesses on a fair and equal basis. Smolik has worked in more than 30 countries throughout Latin America, Africa and Europe as a lecturer on anti-corruption and governance.

WAYNE RANNEY

Wayne Ranney has served as an Earth sciences professor at Northern Arizona University in his hometown of Flagstaff, Arizona, and is the author of many award-winning books on geology. He is a veteran of expedition travel, having worked on all seven continents in over 85 countries, from Antarctica to Zimbabwe. Previous TCS travelers love how he makes the diverse landscapes of our planet come alive by showing the connection between landscapes and the course of human history.
PRIVATE JET EXPERIENCE

The ultimate in comfort at 30,000 feet.

Discover a whole new way to explore the world. Around the World Classic is operated by TCS World Travel, the industry leader in private jet journeys. Tour the world effortlessly in the comfort and convenience of a custom Boeing 757 with unparalleled local access and exclusive activities tailored to your style. This trip will fly guests around the world on a private jet that offers two-by-two seating for 80 guests—versus 239 seats on a commercial aircraft. Flying by private jet allows you to explore more iconic destinations and experience more of what the world has to offer in a single journey.

PRIVATE JET FEATURES

- Custom two-by-two business-class seats with 45-degree recline
- In-seat power outlets
- Each guest is provided with a Bose® noise-cancelling headset
- Experienced flight crew and staff at your service throughout the trip
- A dedicated expedition physician travels with the group at all times
- In-flight menus designed by our executive chef using only the finest ingredients
- VIP luggage service—our staff takes care of your bags throughout the entire journey
- Assistance with customs and immigration forms
- Speakers from world-renowned organizations share their insights
Peru offers amazing landscapes and a warm, lively culture. Take the Hiram Bingham train to Machu Picchu, one of the world’s most astonishing archeological treasures. In historic Cusco—once the capital of the Inca empire and our base for exploring Machu Picchu—see how Inca and Spanish cultures intertwine. Marvel at the Inca ruins in Chincero. Or examine the pre-Inca treasures of Peru’s North Coast such as the Moche temples of Trujillo, whose burial chambers rival those of King Tutankhamun, and Chan Chan, the largest adobe city in the world.

Accommodations:
Stay at the Belmond Palacio Nazarenas, a restored 16th-century Carmelite convent in Cusco. Alternatively, enjoy the Hotel Libertador Trujillo, just minutes away from the North Coast’s famed archeological sites. During our brief stopover in Lima, recharge at the Belmond Miraflores Park.

CUSCO AND MACHU PICCHU OR THE NORTH COAST, PERU

DISCOVER THE GRANDEUR OF THE INCA EMPIRE AND PERU’S RICH CULTURE.

ORLANDO, FLORIDA
EMBARK ON THE JOURNEY OF A LIFETIME.

SEPTEMBER 27

Arrive in Orlando on your independent flight and meet fellow travelers and expedition staff at the Ritz-Carlton Orlando, Grande Lakes. The hotel features an 18-hole Greg Norman-designed golf course, a 4,000-square-foot pool and a relaxing spa. We depart for Peru the following day.

SEPTEMBER 28 – 30
Orlando, Florida  Lima, Peru  6h 10m + local flight

CUSCO AND MACHU PICCHU OR THE NORTH COAST, PERU

Lying more than 2,000 miles off the continent of South America, Easter Island is known as “the island of a thousand mysteries.” Gain insight into the island’s fascinating history from former governor Sergio Rapu. Explore the striking ceremonial village of Orongo, home of the mysterious cult of the birdman. On the grassy landscape of Rapa Nui National Park, explore the massive moai and the Ahu Tahai ceremonial complex. Discover the artifacts of this lost ancient culture as you explore the island’s rolling green hills where wild horses roam. Enjoy a festive dinner accompanied by traditional entertainment.

Accommodations:
The unique Hangaroa Eco Village and Spa was inspired by the ceremonial village of Orongo and features guest rooms made of volcanic rock, clay and cypress.

EASTER ISLAND, CHILE

PONDER THE ENIGMATIC CULTURE THAT CREATED THE IMPOSING MOAI ON THIS REMOTE ISLAND.

Lima, Peru  Easter Island, Chile: 5h 20m

OCTOBER 1 – 2
CROSS THE INTERNATIONAL DATE LINE AND LOSE A DAY EN ROUTE BEFORE ARRIVING IN SAMOA. THE OPEN-OCEAN VOYAGES OF EARLY POLYNESIAN SETTLERS TO THESE VOLCANIC ISLANDS IS CONSIDERED ONE OF THE GREATEST STORIES OF HUMAN EXPLORATION. TODAY, THE MAJORITY OF THE POPULATION follows a traditional village lifestyle. DURING THIS BRIEF STOPOVER ON OUR WAY TO AUSTRALIA, ENJOY IDYLLIC ISLAND SURROUNDINGS AND SAMPLE RICH POLYNESIAN CULTURE IN THE MIDDLE OF THE SOUTH PACIFIC. VISIT THE FORMER ESTATE OF “TREASURE ISLAND” AUTHOR ROBERT LOUIS STEVENSON. OR OPT TO SNORKEL AMONG VIBRANT CORAL IN THE WARM PACIFIC WATERS. ENJOY A FESTIVE FIA FIA FEAST AND SHOW. THIS SPECTACLE OF INDIGENOUS PERFORMANCE INCLUDES A DAZZLING FIRE-DANCE.

**ACCOMMODATIONS:** LOCATED BY A WHITE-SAND BEACH AND SPARKLING BLUE LAGOON, SHERATON SAMOA AGGIE GREY’S RESORT IS RENOWNED FOR ITS WARM HOSPITALITY.

**EXPERIENCE POLYNESIAN CULTURE AND THE WARMTH OF ISLAND HOSPITALITY.**

**APIA, SAMOA**

**GREAT BARRIER REEF OR DAINTREE RAINFOREST, AUSTRALIA**

**IMMERSIBLE YOURSELF IN THE WORLD’S LARGEST CORAL REEF TEEMING WITH EXOTIC WILDLIFE.**

The northeast coast of Australia is home to some of the world’s most impressive natural wonders. Immerse yourself in the underwater splendor of the Great Barrier Reef, the world’s largest coral reef system, and meet the colorful inhabitants face-to-face on a guided snorkel tour. OR EMBARK ON AN EXPEDITION INTO ONE OF AUSTRALIA’S LAST TRULY PRISTINE AREAS: THE DAINTREE RAINFOREST. TAKE A TOUR WITH AN ABORIGINAL GUIDE THROUGH THE WORLD’S OLDEST LIVING RAINFOREST, APPROXIMATELY 10 MILLION YEARS OLDER THAN THE AMAZON.

**ACCOMMODATIONS:** STAY AT THE PULLMAN PORT DOUGLAS SEA TEMPLE RESORT AND SPA, SET ON THE PALM-LINED FOUR MILE BEACH.
TAJ MAHAL, INDIA

Emperor Shah Jahan dedicated 22 years of his life to the construction of the Taj Mahal, a memorial to his beloved third wife, Mumtaz Mahal. This luminous white marble tomb combines Persian, Hindu and Islamic styles and is possibly the world’s most famous building. Learn about the construction of this UNESCO World Heritage site with your guide, as well as the history of the Mughal Empire. Explore the Agra Fort, where legend has it Shah Jahan spent his final days, and Emperor Akbar’s grand tomb. Cross the Yamuna river for a taste of local life in the village of Kachhpura. Before departing, join fellow guests and staff for a grand gala of Indian pageantry.

Accommodations: One of the finest hotels in the world, The Oberoi Amarvilas overlooks the Taj Mahal, providing stunning views of this monument.

ANGKOR WAT, CAMBODIA

Discover the spiritual majesty of this once-lost capital.

The Khmer empire ruled the dense jungles and fruitful plains of Southeast Asia from its capital in Angkor, once the largest pre-industrial city in the world. The city of Angkor Thom represents ancient urban planning at its best. This “city of temples” incorporates canals, large water reservoirs and famous temples such as Angkor Wat, Bayon and Ta Prohm. Visit the awe-inspiring Angkor Wat, a UNESCO World Heritage site, and admire intricate towers, polished stones and elaborate relief work created in the 12th century. Discover the stunning landscape of Siem Reap, and conclude your visit with an Apsara dance performance in which graceful dancers relate ancient myths with subtle gestures and sinuous poses.

Accommodations: Just five miles from Angkor Wat, the Raffles Grand Hotel d’Angkor has been restored to its original colonial architecture and features elegant guest rooms.

MARBEL AT THIS MONUMENTAL TESTAMENT TO ENDURING LOVE.

OCTOBER 7 – 9
Cairns, Australia ➔ Sierm Reap, Cambodia: 7h 25m

OCTOBER 10 – 11
Sierm Reap, Cambodia ➔ Agra, India: 4h 40m
OCTOBER 12 – 14
Serengeti Plain or Ngorongoro Crater, Tanzania

Witness one of the world’s greatest wildlife spectacles.

One of the world’s greatest wildlife destinations, Tanzania is home to the legendary Big Five: lions, leopards, cape buffaloes, elephants and rhinos. Your safari adventure begins immediately upon landing in the middle of the Serengeti, Tanzania’s largest national park. In the morning, take a hot air balloon ride above the African plains to view the scale and grandeur of the ecosystem. If you’d like to see a different side of Tanzania, opt to visit the Ngorongoro Crater, the largest unbroken caldera in the world. Observe its permanent population of about 25,000 animals, including critically endangered black rhinos.

Accommodations: Deep within Africa’s finest game reserve, Four Seasons Safari Lodge Serengeti delivers an unparalleled luxury safari experience. On the edge of the caldera, the Ngorongoro Crater Lodge is the perfect base for crater exploration.

OCTOBER 15 – 16
Lost City of Petra and Wadi Rum, Jordan

Savor the beauty of this pre-Islamic desert city.

Visit the Lost City of Petra, a UNESCO World Heritage site famous for its elaborate rock-cut architecture. Imagine that you’re one of the first explorers of this once-forgotten desert city, as you walk through the Siq, a narrow chasm in the bedrock, and emerge before the elaborate Treasury. If you’re feeling adventurous, take the 1,000-step climb to the enigmatic Monastery. In the evening, enjoy a private celebration featuring local cuisine and a Bedouin folk show. Opt to discover the spectacular rock formations of Wadi Rum, an evocative lunar-like landscape made famous by T.E. Lawrence and the film “Lawrence of Arabia.”

Accommodations: Situated just steps away from the entrance to the Lost City of Petra, the Mövenpick Resort Petra smoothly blends Middle Eastern craftsmanship with modern conveniences.
The first imperial city of Morocco, Marrakech lies at the foot of the Atlas Mountains. Explore Jemaa el-Fna square, the heart of one of the most vibrant and historic medinas in the world. This ancient walled quarter is filled with narrow, maze-like streets crowded with merchants, fire-eaters, snake charmers, musicians and entertainers. Visit the Ali Ben Youssef Medersa, founded more than 400 years ago as a center of learning in the region, and stroll through the dreamlike landscapes of the Jardin Majorelle. Alternatively, trek into the Atlas Mountains to visit a Berber village. Meet the chieftain, tour traditional homes and eat lunch before returning to Marrakech.

Accommodations: Opened in 1923, La Mamounia continues to define luxury with opulent guest rooms, decorated in traditional Berber style, and offers striking views of the city.
GUEST INFORMATION

PLEASE RESERVE __________ PLACE(S) ON AROUND THE WORLD CLASSIC BY PRIVATE JET PRICED AT $79,950 PER PERSON, DOUBLE OCCUPANCY.

Guest 1 Name: ___________________________ Date of Birth: _______________ Email: ___________________________

Guest 2 Name: ___________________________ Date of Birth: _______________ Email: ___________________________

Street Address: ___________________________ City: ______________________ State/Province: _______ Zip/Postal Code: _____________

Phone Number: ___________________________ Alternate Phone Number: ___________________________

☐ I plan to share accommodations with Guest 2 (above).

☐ I prefer single accommodations where available for an additional $8,950.

☐ I plan to share accommodations with someone other than Guest 2: ___________________________

TERMS AND CONDITIONS

I/We have read the itinerary and accept the Operator-Participant Contract and Terms & Conditions for the trip (each guest must sign).

Guest 1 Signature: ___________________________ Date: _____________

Guest 2 Signature: ___________________________ Date: _____________

Information about all suite upgrades and optional programs will be sent to you in the months before departure.

PAYMENT

☐ Enclosed is my deposit check for $ _________ ($10,000 per guest). Please make checks payable to TCSATW-17 ESCROW.

☐ Please charge my deposit of $ _________ ($10,000 per guest) to my credit card number: ___________________________ Expiration Date: _______

(Charges can be made to most major credit cards, including Visa, MasterCard and American Express.)

My credit card billing address, if different from above: ___________________________

PLEASE FAX OR MAIL THE COMPLETED RESERVATION FORM TO:

AMY STONEKING AT OHIO STATE ALUMNI TOURS
2200 OLENTANGY RIVER ROAD, COLUMBUS, OH 43210-1035
PHONE 614.292.2372 • FAX 614.292.2091
stoneking.9@osu.edu • GoByPrivateJet.com/Ohio-State
Carriers. Seating on these aircraft will be economy or economy with limited business seats, based upon the configuration of the aircraft.

Carrier for the Tour is Thomson Airways, Wigmore House/Wigmore Place, Wigmore Lane, Bedfordshire, for international flights, the air carrier's liability is limited to the actual value of the baggage but not wheeled bag plus your hand-carry luggage (including camera equipment) may not exceed 22 pounds.

Purse, camera, and/or laptop. In certain countries you will fly on light aircraft. Due to weight restrictions on these flights you will only be allowed to use your TCS wheeled bag. For these flights, your TCS purse, camera, and laptop will be at your discretion. Except for “major changes” as described below, no refund will be made for any accommodations or services included in the expedition price that you voluntarily do not use.

The private jet flights will be performed using a Boeing 757 jet with 80 VIP-style seats. The air carrier for the Tour in its entirety, TCS will notify you in writing within 7 days of the cancellation, but in no event later than 10 days before departure. If, less than 10 days before scheduled departure, TCS becomes aware that a major change has occurred affecting the Tour, TCS will notify you within 7 days after first learning of the change, but in any event at least 10 days prior to the scheduled departure.

Activities, such as visiting high-altitude areas (8,000 feet above sea level and higher) you may need to obtain your physician’s approval, in this case a form will be sent to you for your physician to sign. We are happy to assist you in reserving commercial flights between your home city and Orlando, Florida, U.S.A.; optional and additional accident/baggage/cancellation insurance; passport and visa fees; personal expenses such as laundry; telephone; and fax fees; all beverages not mentioned above; and all gratuities, service charges, and tips not specifically stated elsewhere in this document including Puerto Rico for covered reasons. The exact Tour itinerary, name and location of hotels, length of stay at each hotel, and other ground accommodations and services, are set forth in the itinerary, which is part of this Agreement. Participants are required to provide landing authorization in the form of a confirmed flight reservation between your home city and Orlando, Florida, U.S.A.; optional and additional accident/baggage/cancellation insurance; passport and visa fees; personal expenses such as laundry; telephone; and fax fees; all beverages not mentioned above; and all gratuities, service charges, and tips not specifically stated elsewhere in this document including Puerto Rico for covered reasons. The exact Tour itinerary, name and location of hotels, length of stay at each hotel, and other ground accommodations and services, are set forth in the itinerary, which is part of this Agreement. Participants are required to provide landing authorization in the form of a confirmed flight reservation between your home city and Orlando, Florida, U.S.A.; optional and additional accident/baggage/cancellation insurance; passport and visa fees; personal expenses such as laundry; telephone; and fax fees; all beverages not mentioned above; and all gratuities, service charges, and tips not specifically stated elsewhere in this document including Puerto Rico for covered reasons.

Insurance: TCS strongly recommends this important protection, which can save you money if you are forced to cancel or alter your trip. Insurance premiums pay nonrefundable.

Baggage: On the private jet, each participant is limited to 90 pounds of checked baggage in 2 bags (one of your choice limited to 50 pounds and one wheeled bag that TCS will send ahead of time to your hotel). You may also carry a purse, camera, and/or laptop. In certain countries you will fly on light aircraft. Due to weight restrictions on these flights you will only be allowed to use your TCS wheeled bag. For these flights, your TCS purse, camera, and laptop will be at your discretion.

For international flights, the air carrier’s liability is limited to the actual value of the baggage but not more than 1,000 Special Drawing Rights, approximately $1,250 per passenger, unless a higher value is declared at the time of reservation. In the event of loss, damage, or delay, the air carrier’s liability will be determined by the applicable laws and regulations of the country in which the loss, damage, or delay occurred. You may exceed the limits if you purchase additional insurance.

For these flights, your TCS purse, camera, and/or laptop will be at your discretion.

Airfare: We are happy to assist you in reserving commercial flights between your home city and Orlando, Florida, U.S.A., in the class of service that you prefer. Please ask for details.

Visa Documents/Entry Permits: To participate in the Tour, visas and/or entry permits may be required. Failure to obtain the correct visas and/or entry permits may result in your being turned away and, in some countries, requiring you to pay penalties. In order to obtain visas and/or entry permits does not negate the terms and conditions. Any extra costs for recruiting Participants without visas and/or entry permits will be the responsibility of the Participant. We will provide information on the necessary visas and/or entry permits in the Tour documents.

Health Requirements: This is an active program, which requires you to make a realistic assessment of your own physical condition. Any additional insurance is provided by the Participant. The Participant acknowledges that it is necessary, acceptable, and required by the Tour operators or airlines in some countries to provide proof of vaccination against Hepatitis A and Hepatitis B, or other diseases as required by law. In addition, if you are taking any prescription medications, it is important that you bring them along with you and ensure you have adequate supplies for the duration of the Tour.

Validity of Certain Terms and Conditions: The Operator’s right to alter or cancel the Tour in its entirety, TCS will notify you in writing within 7 days of the cancellation, but in no event later than 10 days before departure. If, less than 10 days before scheduled departure, TCS becomes aware that a major change has occurred affecting the Tour, TCS will notify you within 7 days after first learning of the change, but in any event at least 10 days prior to the scheduled departure.

International Flights: The operation of these flights is subject to the foreign governments involved granting landing rights for the flight. If the aircraft cannot obtain these rights for any particular flight leg of the Tour, that flight leg will be canceled and alternative arrangements may be made at the discretion of TCS.

Cancellations and Refunds: If you cancel your reservation or change your plans, your right to receive a refund will be based solely upon the date of your written request for change as set forth in the following schedule. All cancellations will be effective as of the date of the postmark or email receipt. All requests for refunds must be sent to TCS in writing, fax, or email.

If your notice is received...
- By Sept. 23, 2016
- $5,000 per-person cancellation fee.
- From Sept. 24 to Oct. 26, 2016
- $15,000 per-person cancellation fee.
- From Nov. 1 to 29, 2016
- $25,000 per-person cancellation fee.
- No refund.

Itinerary Changes: The itinerary and staff are subject to modification and change by TCS. Every reasonable effort will be made to operate the Tour as planned; however, unforeseen world events and conditions require our itinerary to be altered, TCS reserves the right to do so for the safety and best interests of the participants.

Single/Shared Accommodations and Suite Upgrades: A limited number of single rooms are available at extra cost on a first-come, first-served basis. TCS will make reasonable efforts to assist persons requesting a roommate. If a roommate is not confirmed, the single rate will be charged. Suite rooms are available at an additional charge, depending on the number of participants interested in this option.

Visa Documents/Entry Permits: To participate in the Tour, visas and/or entry permits may be required. Failure to obtain the correct visas and/or entry permits may result in your being turned away and, in some countries, requiring you to pay penalties. In order to obtain visas and/or entry permits does not negate the terms and conditions. Any extra costs for recruiting Participants without visas and/or entry permits will be the responsibility of the Participant.

Photography and Video: We reserve the right to take photographs or videos (the "Photography") during the Tour and to use the Photography for promotional purposes. Participants who prefer their images not be used must notify us in writing before the commencement of the Tour.

By registering for the Tour, the Participant agrees to the Operator-Participant Contract and Terms and Conditions set forth in this Agreement. TCS & Starquest Expeditions, Inc., a Registered Seller of Travel in Washington (#602-320-265), a California Seller of Travel (#2075843-30), an accredited member of the Better Business Bureau, and is endorsed by IATA, the International Airlines Travel Agent Network (#T8-755585). TCS & Starquest Expeditions’ Dunn & Bradstreet D-U-N-S number is 10-786-9941. © TCS & Starquest Expeditions
For more information, please visit GoByPrivateJet.com/Ohio-State or call 800.852.TOUR (8687)