



THE OHIO STATE UNIVERSITY

ALUMNI ASSOCIATION

OPERATED BY  TCS WORLD TRAVEL



AROUND THE WORLD

A PRIVATE JET JOURNEY

October 29 – November 21, 2023

U.S.A. • PERU • CHILE • FIJI • AUSTRALIA • CAMBODIA • INDIA • TANZANIA • EGYPT • MOROCCO

Curating the world through travel to enrich and transform lives

Dear Ohio State Traveler,

Guests often tell us that our Around the World by Private Jet Journey is their ultimate travel dream. Individually, every destination on this itinerary would top any must-see list, but by combining these places into one seamless, extraordinary trip, we've created a journey that is truly the experience of a lifetime.

Over 24 days, you'll explore firsthand the richness the world has to offer, capturing the spirit of discovery, all from the comfort of a private jet. You'll be intrigued by our destinations as you uncover the secrets of Easter Island, the allure of the Taj Mahal, the awe of safari on the Serengeti, the warmth of Fijian culture, and the serenity of a sunrise at Angkor Wat—all experiences which will stay with you well past our farewell dinner.

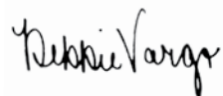
In these unprecedented times, the benefits of traveling by private jet have become even more desirable—fewer people per plane, a more controlled environment, smaller airports, private or expedited customs and immigration, and the ability to make changes and pivot quickly.

And you'll travel with a dedicated and experienced flight crew, trip physician, and tour staff who will manage all of the details—including handling logistics, personalizing your experiences, and providing health services—ensuring a seamless, hassle-free journey.

To travel with us or to learn more about this Around the World by Private Jet journey, please call us at **888.502.6067** or view full itinerary details at gobyprivatejet.com/ohio-state.

We hope you will join us on this extraordinary Journey Around the World.

Sincerely,



Debbie Vargo
Director, Ohio State Alumni Tours
vargo.42@osu.edu



Cover:
The Taj Mahal
This spread:
Machu Picchu,
Peru

Travel with Confidence

Our cross-functional internal team, in weekly consultation with our expert physicians at Boston MD, continues to develop and refine our health and safety operations based on evolving best practices. We will follow health and hygiene guidelines as outlined by the Centers for Disease Control and Prevention (CDC) at the time of trip departure, as well as adhere to any additional practices required by the countries we are visiting.

The well-being of our guests and staff, along with the local communities we visit, is our highest priority. In addition, we expect the COVID vaccine to be a requirement for entry in some of the destinations on our expedition. As such, to help protect guest well-being and reduce operational risk, we are requiring our guests to be fully vaccinated against COVID-19 and up-to-date with boosters to travel on our group expeditions.



October 29 – November 21, 2023

Around the World

A PRIVATE JET JOURNEY

THIS INCREDIBLE JOURNEY offers a life list of iconic destinations on one trip. Fly on a custom-configured private jet, and explore eleven of the world's most legendary places and natural wonders.

24
DAYS

11
DESTINATIONS

52
GUESTS



24/7
DEDICATED STAFF



ALL-INCLUSIVE PRICING

▶ \$125,950 per person, double occupancy ▶ \$12,595 solo supplement

EXPEDITION INCLUSIONS

Travel on the private jet

Best-available accommodations

Ground transportation

All meals and beverages,
including select beer and wine

All sightseeing activities, from guided
small-group excursions and private
shopping to more active options
such as snorkeling and hikes

Special events and private access

Dedicated expedition
team available 24/7

A trip physician who accompanies
you throughout your journey

Top local guides and on-trip experts

All gratuities

Luggage handling

Contact us for applicable terms and conditions of the operator-participant contract. Aircraft is operated by Titan Airways Limited. This private jet tour is operated by TCS World Travel.

ORLANDO Florida



Meet fellow travelers and your dedicated expedition leader at a festive welcome reception and dinner at the hotel.



YOUR JOURNEY BEGINS...

Collect a lifetime of enduring memories on our **Around the World** journey, an itinerary filled with discovery and enrichment.

OCTOBER 29

Arrive in Orlando on your independent flight to enjoy a lively welcome dinner at your deluxe hotel. We depart for Peru the following day.

ACCOMMODATIONS

Inspired by the grand palazzos of Italy, the stunning **Ritz-Carlton Orlando, Grande Lakes** offers many opportunities to indulge, including the 18-hole, Greg Norman—signature golf course and a 40,000-square-foot spa and wellness center.

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Clockwise from top left:
The Ritz-Carlton Orlando, Grande Lakes pool; Welcome dinner; Meeting new friends
Opposite page:
Grande Lakes, Orlando

Peru



Peru offers diverse landscapes and a warm, lively culture.

JOURNEY HIGHLIGHT

Step aboard an exclusively chartered train to Machu Picchu, one of the world's most astonishing archeological treasures.

OCTOBER 30 – NOVEMBER 1

Discover the extraordinary World Heritage site of Machu Picchu and examine its artfully cut stone altars, temples, foundation, staircases, and terraced gardens. Explore the Convent of Santo Domingo, built atop the ruins of Koricancha, formerly the main Inca temple of Cusco. Attend a weaving demonstration by a master Andean weaver and shop for woven treasures.

ALTERNATE If you've already visited Machu Picchu, consider traveling to Peru's lesser-known North Coast, a region filled with stunning natural scenery and archaeological wonders from several pre-Incan cultures.

ACCOMMODATIONS

The **Belmond Palacio Nazarenas** is a former 16th-century Carmelite convent that has been painstakingly restored to become the city's premier luxury hotel, with prime access to the

city center. Past the ancient Inca walls lies the tranquil courtyard, an elegant oasis just steps away from the Plaza de Armas.

ALTERNATE On Peru's North Coast, attentive and warm service greets you at the **Costa del Sol Trujillo Centro**, boasting a central location on the city's main plaza just minutes from the area's archaeological sites. During our brief stopover in Lima, enjoy the **Belmond Miraflores Park**, which blends unique local design elements with the elegance of a European resort.

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Clockwise from bottom:
Llamas on terraces;
Cathedral Basilica
of the Assumption
of the Virgin, Cusco;
Traditional weaving
demonstration
Opposite page:
Exploring Machu
Picchu



EASTER ISLAND
Chile

✈️ APPROXIMATE FLIGHT DURATION: 6H 50M (INCLUDES CHARTER)



Investigate the mystery of the *moai* on this remote Pacific Island. Feel the awesome isolation of the island's rolling green hills, where wild horses roam.

JOURNEY HIGHLIGHT

Gather for a festive dinner under the stars, complete with elaborately costumed entertainers performing traditional Polynesian song and dance.

NOVEMBER 2 – 3

Explore mysterious Easter Island where a long-lost civilization comes to life before your eyes. Near the town of Hanga Roa encounter Ahu Tahai, the site of three restored *moai*, and explore the Rano Raraku quarry where almost 400 giant statues remain in various stages of completion, giving a fascinating insight into how these massive icons may have been created. Visit Ahu Akivi, considered to be a particularly sacred site and home to seven *moai*, all of which are positioned to face sunset during the spring equinox and have their backs to the sunrise during autumn equinox.

Discover the Orongo ceremonial village, where the famous “birdman” competition was held. Winning this dangerous race was the fastest route to prestige and power in Rapa Nui society. Opt to capture images of the mysterious *moai* in the special light of the morning sun during a sunrise photoshoot.



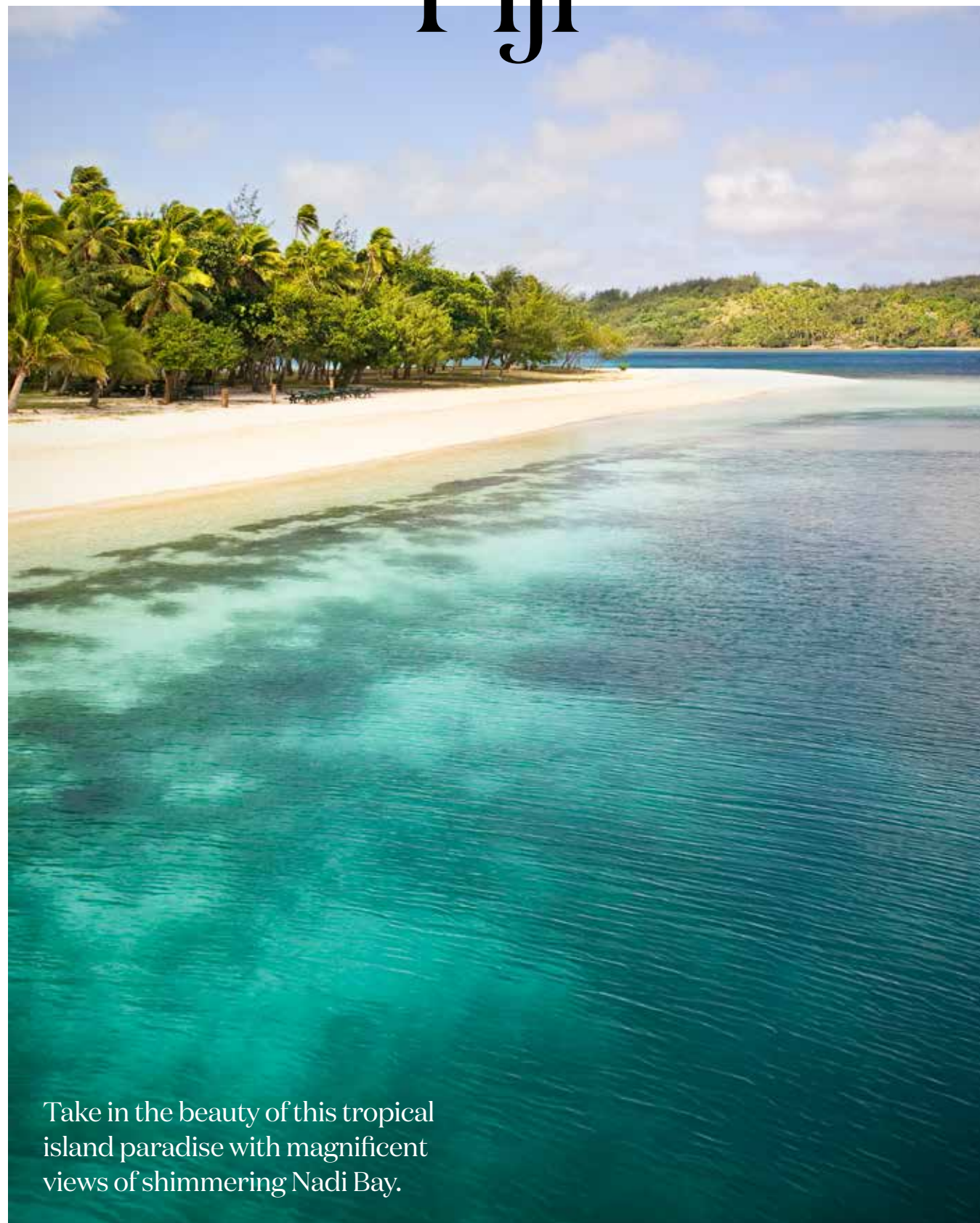
ACCOMMODATIONS

Nayara Hangaroa is located on a dramatic, steep slope with guest suites all featuring panoramic windows and terraces with sea views. The property was designed in homage to the ceremonial village of Orongo. Inspired by the architectural shapes of caves, rooms are built with natural materials including cypress logs, clay, and volcanic rock.

—
Clockwise from top:
Moai at Ahu
Tongariki;
Traditional dance
performance;
Ovahe Beach
Opposite page:
Moai statues of
Rano Raraku



NADI Fiji



Take in the beauty of this tropical island paradise with magnificent views of shimmering Nadi Bay.

✈️ APPROXIMATE FLIGHT DURATION: 11H
(INCLUDES TECH STOP)



JOURNEY HIGHLIGHT

Experience the lively and evocative Fijian culture during a stop at this remote and enchanting archipelago, featuring over 300 islands.

NOVEMBER 4 – 5

Cross the international date line and lose a day en route to Fiji. This idyllic South Pacific island nation is a quick stopover on the journey to Australia, plus a wonderful chance to rest and recharge. Settle in to your picturesque beachfront resort on scenic Denarau Island.

Spend time soaking in the sparkling waters of the white-sand beach, unwind with a holistic spa treatment, or just take in the beauty of your seaside retreat. In the morning, partake in one of the water sports activities prior to departure.

ACCOMMODATIONS

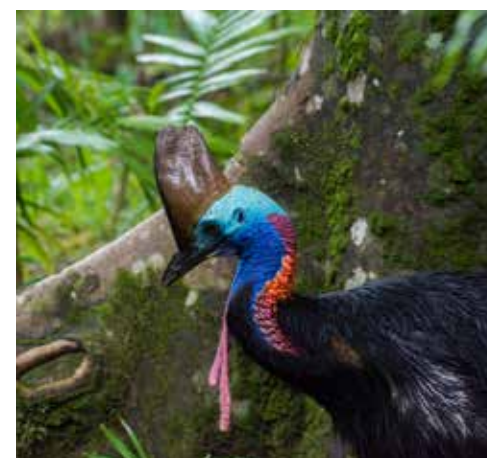
Set on 26 lush acres of gardens and private beachfront, the **Sofitel Fiji Resort & Spa** is a tranquil escape tucked away on beautiful Denarau Island. The resort offers a cultural oasis on Nadi Bay, where guests can savor local flavors at one of the many elegant eateries, take part in the variety of water sport activities, or bask in a luxurious on-site spa experience.

—
Clockwise from top left:
Sofitel Fiji Resort & Spa; Basket weaving demonstration; Sea kayaking
Opposite page:
White-sand beaches

GREAT BARRIER REEF Australia



Immerse yourself in the marine life of the Great Barrier Reef, a World Heritage site and the world's largest coral reef system, which stretches over 1,600 miles.



JOURNEY HIGHLIGHT

Come face-to-mask with an array of colorful fish that make their home in the Great Barrier Reef.

NOVEMBER 6 - 7

Take in spectacular views of the Australian coast and enjoy proximity to the marvels of the Great Barrier Reef from your luxurious resort.

Then travel out to the world's largest coral system, composed of roughly 3,000 individual reefs and 900 islands. Snorkel or dive (prior certification required) among a collection of coral and tropical fish, or stay on land to beachcomb and trek along the picturesque sands.

Choose to embark on a private cruise of the Great Barrier Reef, where you'll glide across the crystal-

✈️ APPROXIMATE FLIGHT DURATION: 5H 5M

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Clockwise from left:
Aerial view of the Great Barrier Reef; Clown fish; Cassowary bird

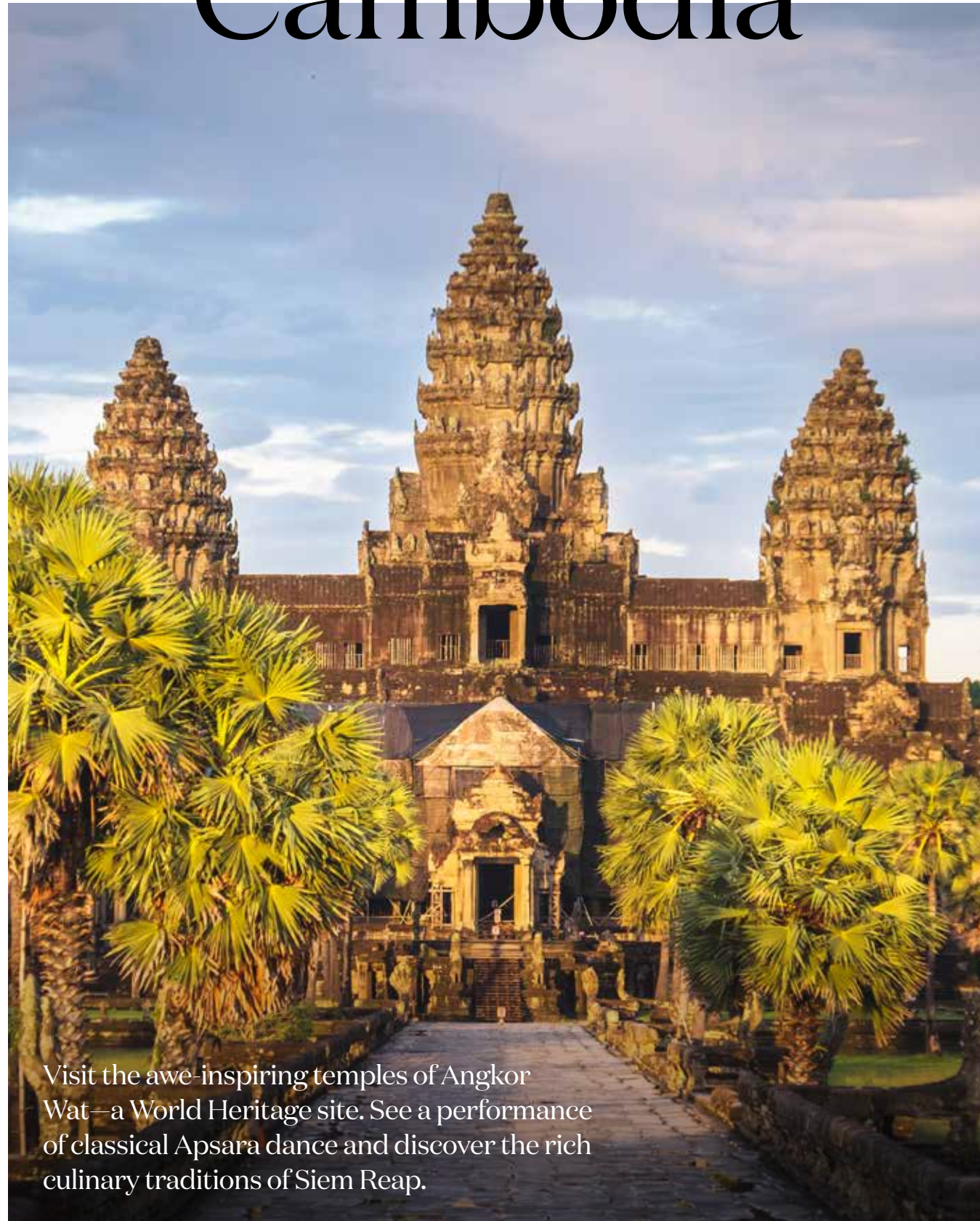
Opposite page:
Snorkeling with sea turtles

clear waters. Or opt to visit the wonders of the Daintree Rainforest alongside an Aboriginal guide. Together you'll journey through the Mossman Gorge, a rain forest sanctuary of rare and exotic fruit trees and wildlife facing extinction.

ACCOMMODATIONS

Set on nearly 10 acres, the **Pullman Port Douglas Sea Temple Resort and Spa** features extensive gardens and water features, including a lagoon-style pool, a pool with waterfalls, and a pool bar. Guest rooms are equipped with modern amenities and private balconies or terraces.

ANGKOR WAT
Cambodia



Visit the awe-inspiring temples of Angkor Wat—a World Heritage site. See a performance of classical Apsara dance and discover the rich culinary traditions of Siem Reap.

✈️ APPROXIMATE FLIGHT DURATION: 7H 35M



JOURNEY HIGHLIGHT

Attend a spectacular, candle-lit dinner at Thommanon Temple, dedicated to the gods Shiva and Vishnu and constructed during the reign of Suryavarman II (1113-1150 A.D.).

NOVEMBER 8 – 10

Angkor Wat is the world's largest religious structure built from stone. Opt for an early-morning visit to beat the mid-morning heat, tour the complex, and meet with Buddhist monks for a blessing. Alternatively, explore this World Heritage site after breakfast and discover why it is also known as "the city of temples." Visit Ta Prohm, a prominent temple left in a state similar to the way it appeared when it was discovered. Move on to Bayon, a richly adorned temple that served as the center of Jayavarman VII's capital.

Take a tour by boat of Tonle Sap, Southeast Asia's largest freshwater lake, passing Chong Khneas Floating Village, which features

floating shops, churches, and schools. Peruse the bustling Siem Reap Market where locals sell clothing, spices, housewares, fresh food, and handicrafts; or visit the workshops and showroom of Artisans d'Angkor, an organization that trains young people in traditional crafts.

ACCOMMODATIONS

Located just five miles from Angkor Wat, **Raffles Grand Hotel d'Angkor** has been restored to its original colonial architecture and features steam baths, a 35-meter lap pool, and shops full of local crafts. Rooms are appointed with high ceilings and four-poster beds.

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 Clockwise from top left:
 Ta Prohm; Apsara
 Dancer; Carved
 figures on bridge to
 Thom Temple
 Opposite page:
 Angkor Wat

India

JOURNEY HIGHLIGHT

Gaze upon the marble majesty of the Taj Mahal, perhaps the world's most famous building.

NOVEMBER 11 – 12

The jet touches down in Agra for a day visit to one of history's greatest masterpieces, the Taj Mahal. Mughal Emperor Shah Jahan commissioned this astoundingly beautiful monument in the 17th century as a tribute to the memory of his beloved second wife. Explore this enchanting work of art, which incorporates and expands on Persian, Hindu, and Islamic styles.

costumes, paintings, and carpets. Visit the Jantar Mantar, an open-air observatory and World Heritage site featuring 19 astronomical structures, including the world's largest sundial. Join Hindu worshippers for a visit to Govind Dev Ji Temple, a sacred pilgrimage site for devotees of Lord Krishna. Participate in a morning *aarti*, in which a flame is offered to the deity along with songs and prayers.

ACCOMMODATIONS

Next, immerse yourself in the vibrant tapestry of culture, cuisine, and architecture of Jaipur, nicknamed the "Pink City" for its striking rose-colored buildings. In the heart of Jaipur stands the majestic City Palace, home to the royal family's vast collection of textiles,

Built in 1835, **Rambagh Palace** was home to Jaipur's royal family until 1957, when it was converted into a hotel. The property includes over 47 acres of expansive gardens. Relax and recharge at the holistic spa or indulge in a fine dinner at one of several unique bars and restaurants.



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Clockwise from top:
Local ritual; Chandra Mahal at the Jaipur City Palace; Ganesh Gate at Amer Palace
Opposite page:
Taj Mahal



Explore fabled cities, discover enchanting palaces, and immerse yourself in the alluring culture and lively daily life of India.

SERENGETI OR NGORONGORO CRATER

Tanzania



Discover the vast riches of Tanzania, including abundant wildlife and the friendly and welcoming Maasai with their distinctive customs and dress.



✈️ APPROXIMATE FLIGHT DURATION: 8H 55M (INCLUDES CHARTER FLIGHT)



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Clockwise from left:
Zebra; Safari;
Cheetahs
Opposite page:
Sunrise balloon ride
over the Serengeti



JOURNEY HIGHLIGHT

Spend time spotting wildlife on the vast Serengeti Plain, spread over 5,700 square miles, or explore the unique biosphere of Ngorongoro Crater, a World Heritage site and the world's largest, perfectly intact volcanic caldera.

NOVEMBER 13 - 15

Embark on an unforgettable safari adventure in a world-class wildlife destination—the Serengeti Plain. This vast landscape teems with a dizzying array of animals, including wildebeests, giraffes, elephants, lions, and black rhinos, as well as more than 500 species of birds. Set off on half-day or all-day game drives across the vast plains, which serve as the backdrop to one of the most ancient migration rituals on Earth.

If you'd like to see a different side of Tanzania, opt to visit the Ngorongoro Crater, the largest unbroken caldera in the world. Alongside expert naturalist guides, witness its permanent population of about 25,000 animals, including bull elephants, black rhinos, and lions.

ACCOMMODATIONS

Deep within Africa's finest game reserve, **Four Seasons Safari Lodge Serengeti** gives you an unfettered look at the surrounding wildlife. Feel pampered as you enjoy outdoor dining, a rejuvenating spa, and guest rooms featuring contemporary African decor. Those who choose our Ngorongoro Crater excursion will stay at the **Neptune Ngorongoro Luxury Lodge**, which offers uncompromising views and will be the perfect base for your wildlife explorations.

LUXOR AND CAIRO
Egypt



Trace the prolific civilization of Egypt while exploring astounding ancient temples, pyramids, and burial chambers all while learning more about the legendary pharaohs and gods they honor.



JOURNEY HIGHLIGHT

Visit the famed collection of elaborate rock-cut tombs at the Valley of the Kings, the royal burial ground of the great pharaohs including Tutankhamun, Seti I, and Ramesses II.

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Clockwise from top left:
 Mortuary Temple of Hatshepsut, Valley of the Kings; Nile River; Karnak
Opposite page:
 The Pyramids

NOVEMBER 16 – 17

Witness the astonishing archaeological wonders of Egypt, which have captured the world's imagination for centuries. Alongside your expert Egyptologist, delve into the fascinating and enigmatic history of Luxor, including the dramatic Temple of Karnak and legendary Valley of the Kings.

See the archaeological treasures of the Luxor Museum, which houses one of Egypt's finest collections of antiquities. Notable items on display include the royal mummies of Ahmose I and Ramesses I, as well as artifacts from the tomb of Tutankhamun, famously known as King Tut.

✈️ APPROXIMATE FLIGHT DURATION: 6H 25M



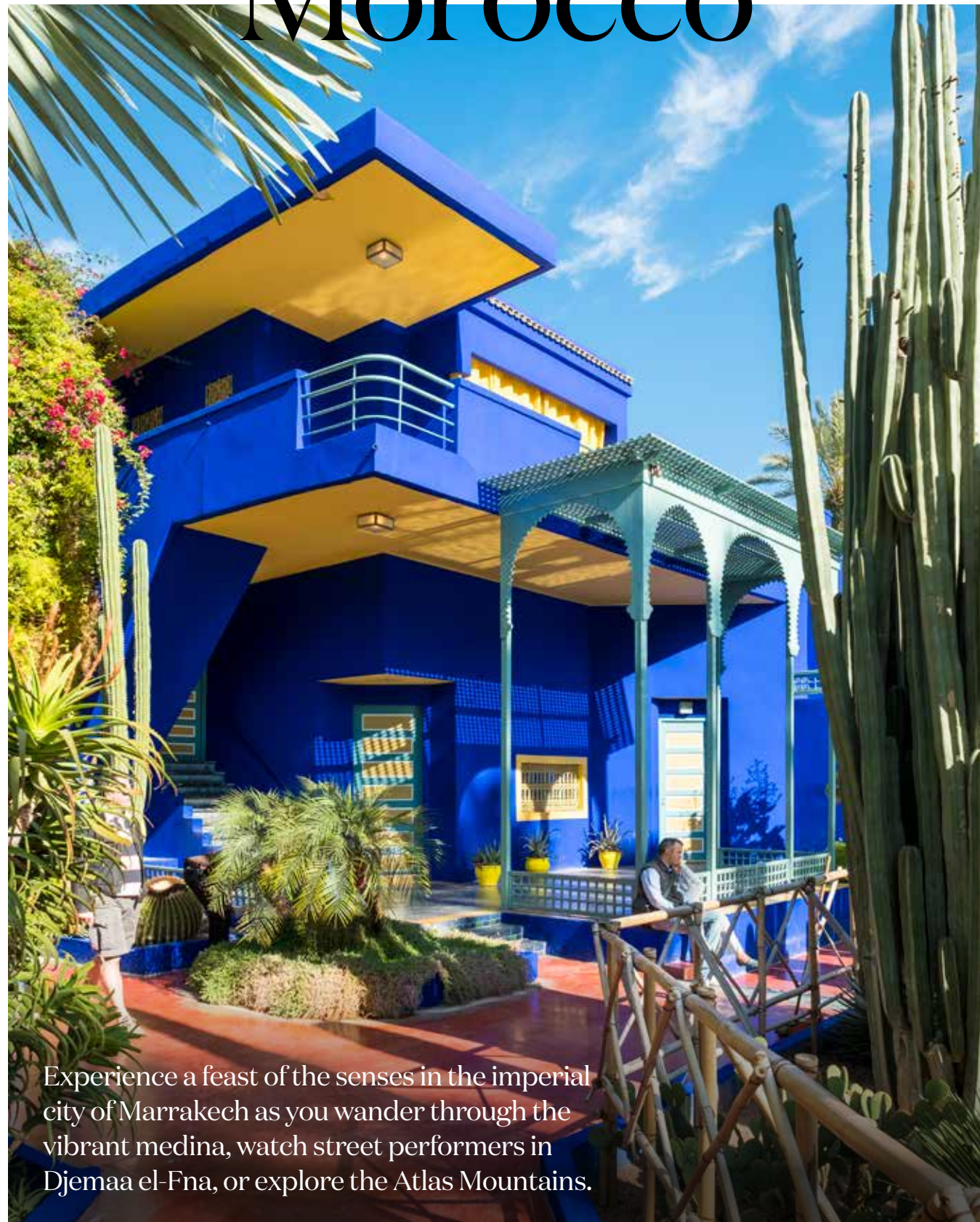
Fly to Cairo aboard the private jet for a day of discovery at the jaw-dropping Giza pyramid complex, site of the sole surviving Ancient Wonder of the World. Stand in awe before the colossal Pyramids of Giza and mythical Great Sphinx.

ACCOMMODATIONS

The **Hilton Luxor Resort & Spa** occupies a prime location on the east bank of the Nile River, just minutes away from the Temple of Karnak. Take in stunning views of the river from the edge of the infinity pool, recharge in the on-site spa, or enjoy international cuisine at one of the property's eight restaurants.

MARRAKECH

Morocco



Experience a feast of the senses in the imperial city of Marrakech as you wander through the vibrant medina, watch street performers in Djemaa el-Fna, or explore the Atlas Mountains.



✈️ APPROXIMATE FLIGHT DURATION: 7H 5M (INCLUDES DAY TRIP TO CAIRO)



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Clockwise from left:
The walled quarter;
Traditional performance;
Spices
Opposite page:
Majorelle Garden



JOURNEY HIGHLIGHT

Stroll the main square of Djemaa el-Fna, a stunning World Heritage site, watch snake charmers and street entertainers, and peruse the colorful shops and stalls.

NOVEMBER 18 – 19

Lying at the foot of the Atlas Mountains, Marrakech has some of the most impressive examples of Islamic architecture in existence. Stroll the narrow, maze-like streets of the ancient walled quarter and visit the Koutoubia Mosque and the Ben Youssef Madrasa.

Visit the Yves Saint Laurent Museum and the Majorelle Garden with its marble pools, raised pathways, bamboo groves, coconut palms, and bougainvillea. After years of neglect, the garden was taken over and restored in the 1920s by fashion designer Yves Saint Laurent and his partner Pierre Bergé. Or opt to spend a day in the spectacular scenery of the Atlas Mountains with the chance to visit a Berber village and share tea with the village chief.

NOVEMBER 20 – 21 Return to Orlando, Florida to conclude your journey with a celebratory farewell dinner with your fellow travelers and an overnight stay. You will fly home on your independent flight the following day.

ACCOMMODATIONS

Opened in 1923, **La Mamounia** has long been a favorite among travelers to Marrakech. This glamorous retreat continues to define luxury for its guests, with guest rooms that create a warm atmosphere with pleasant views of the property's expansive gardens or Koutoubia Mosque.

UPGRADE OPTION

Choose to upgrade to **Riad La Maison Arabe**, an extravagant property that has exuded opulence, culture, and heritage since its opening in 1946.



THE CUSTOM-CONFIGURED JETS

- Incorporate the most up-to-date, hospital-grade air filtration system that renews the cabin air every two to three minutes and removes 99.9% of particles, viruses, and bacteria
- Custom-configured with only 52 first-class flatbed seats compared to 239 on commercial aircraft of the same size
- Features custom-made leather seats crafted in Italy along with an advanced electric recline system
- Offers in-flight entertainment and an enhanced onboard presentation system to give you a variety of options for relaxation and enrichment

DIRECT FLIGHTS

We help eliminate hassles such as airport layovers by flying direct between destinations when possible and avoid lengthy security lines by accessing smaller, private airports where available. This greatly reduces the hidden costs of international travel, like transit time and airport delays.

AN EXPERIENCED IN-FLIGHT TEAM

Throughout your flight, you'll have a highly trained crew with years of experience who know your name, your likes, and your dislikes. In addition to personalizing your experience, they can accommodate your food allergies or special dietary requirements. Lastly, a dedicated physician travels with you throughout your journey.

THE SAFETY ADVANTAGE

Traveling by private jet means that we set our own high security standards with established processes that have been fine-tuned over 30 years. We also have the flexibility to make decisions up to the last minute to reroute the trip should conditions in any destination change.



Travel with Ease Aboard a Private Jet

EXPERIENCE THE WORLD BY CUSTOMIZED PRIVATE JET. The brand-new Airbus A321, with 52 flatbed seats, offers ample personal space for reclining and relaxing.



ABOUT THE TOUR OPERATOR

For over 30 years, TCS World Travel has hosted guests on adventures of a lifetime. The leading innovator in private jet journeys, TCS World Travel delivers immersive, meaningful experiences—with exceptional quality and service—in unique destinations around the world. This commitment to enriching lives through travel has garnered our all-inclusive luxury jet journeys and custom journeys coveted awards for excellence.

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Above:
Italian-leather
first-class flatbed
seats
Opposite page
from left:
Airbus A321neo-
LR; Pouring
champagne



LEAVE THE DETAILS TO US

Enjoy personalized service from the moment you call with your inquiry to long after you've returned home. We take care of all the logistics and details before, during, and after your trip.

BEFORE YOU DEPART

Our personalized service begins the moment you book, when you're assigned a dedicated guest services manager. From answering any questions you might have to helping you navigate the visa application process, this dedicated expert ensures you're perfectly prepared for your trip of a lifetime.

THROUGHOUT YOUR JOURNEY

Experience travel as it was meant to be. You will travel with an experienced expedition team that will manage all the logistics of this program, fill out customs and immigration forms, handle your luggage, and ensure that your experience is hassle-free. A trip physician also travels with you throughout the entire journey.

AT EACH DESTINATION

Expect the same attention to detail at every stop, where you stay in some of the world's best-available properties—each selected for its service, amenities, and proximity to sights. Our local staff will be on hand to answer questions and help with any requests.

We Aim to Anticipate Your Every Need

GLOBAL JOURNEYS INVOLVE hundreds of details for every guest—and we take care of each and every one. From sending you packing suggestions to providing gratuities to drivers, guides, and hotel and dining staff in the local currency, we have thought of everything to make your experience truly hassle-free.



“Besides the very special places we were privileged to see, the staff were amazing... prepared, thoughtful, and caring. It was a trip I'll remember forever!”

RON R.
Around the World Traveler – February 2019

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Above:
Four Seasons
Safari Lodge
Serengeti
Opposite page
from left:
La Mamounia,
Morocco;
Gourmet meals



ON-TRIP EXPERTS

Knowledgeable experts from renowned academic and cultural organizations will travel with you to share their insights into of the sights, cultures, and people you will encounter.

LOCAL GUIDES AND STAFF

In addition to the expedition team, our on-the-ground local guides offer unique insights into each destination. These local experts live in the community and can connect you to the culture. In addition, our local staff is on hand to guide you through customs, direct you to our transfer vehicles, and answer any questions along the way.

INSIGHTFUL PRESENTATIONS

Speakers from world-renowned organizations share their expertise to enrich your experience both in the air and on the ground. Our experts come from a wide variety of backgrounds, including history, art, science and diplomacy.

INSIDER ACCESS

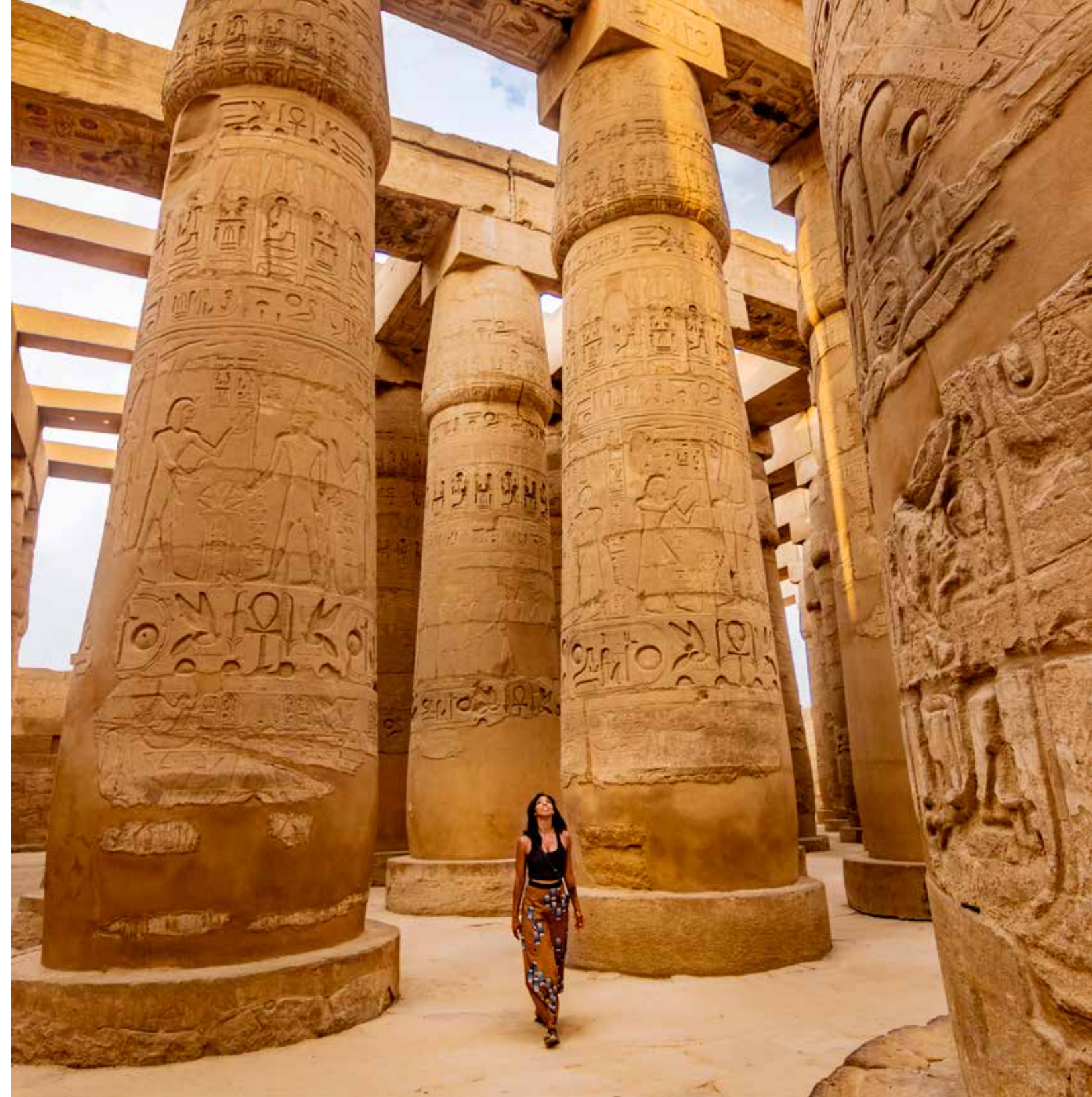
Our trip planners bring you special access to some of the world's greatest sites and unique experiences you can only get with us, allowing you to make authentic connections with people, wildlife, cultural treasures, and natural wonders.

IMMERSIVE ACTIVITIES

Our wide variety of daily options means that you get to choose the activities that interest you, from curated shopping and exclusive visits to museums and landmarks, to hikes or snorkeling outings. Our activities are broken into groups of 6 to 12 guests, so you are always traveling in a small group.

Bringing Each Destination to Life

YOU WILL TRAVEL WITH experienced expedition leaders who will manage all the logistics of this program, fill out customs and immigration forms, handle your luggage, and ensure that your experience is hassle-free. In addition, a physician will travel with you throughout your journey.



Discover, explore, and connect on an expertly curated journey around the world

For more information, please contact Tour Operator, **TCS World Travel** at **888.502.6067** or visit **GoByPrivateJet.com/Ohio-State**

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Above:
Exploring Luxor,
Egypt
Opposite page,
from left:
Safari, Tanzania;
Moai, Easter
Island



THE OHIO STATE UNIVERSITY

ALUMNI ASSOCIATION

3131 Elliott Ave., Suite 250 Seattle, WA 98121
gobyprivatejet.com/ohio-state

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Around the World

A PRIVATE JET JOURNEY

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For more information, please contact
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CALL 888.502.6067

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